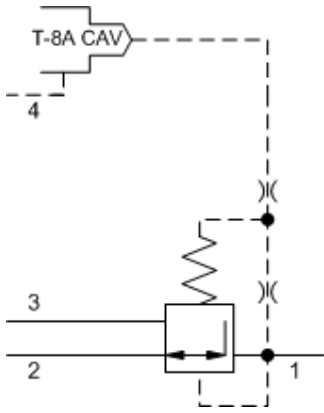
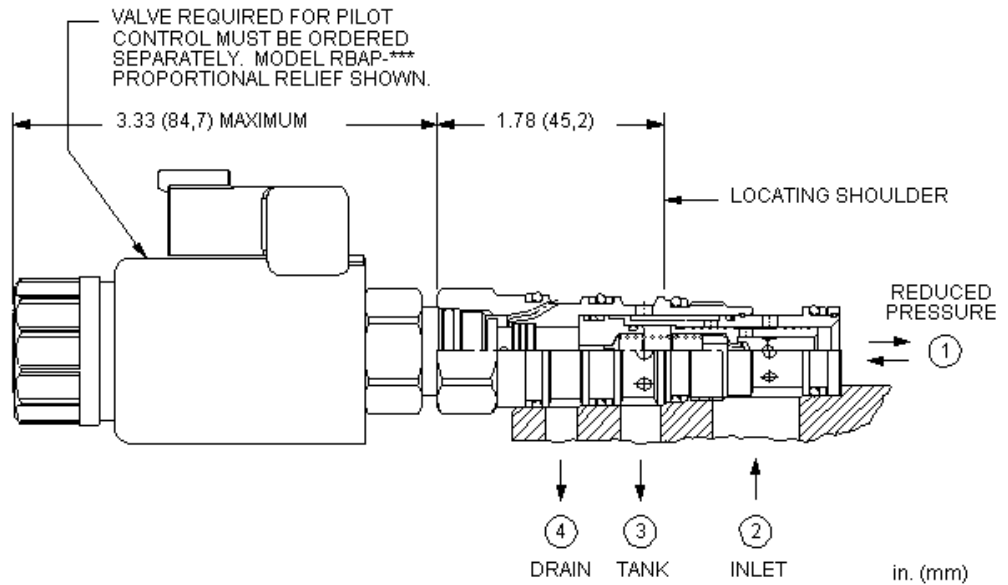




CONFIGURATION

W Minimum Control Pressure	100 psi (7 bar)
N Seal Material	Buna-N

This valve is a 3-way, normally open modulating element, externally drained, that incorporates an integral pilot control cavity. The pilot control cavity will accept any T-8A pressure control cartridge. The valve reduces a high primary pressure at the inlet (port 2) to a constant reduced pressure at port 1, with a full flow relief function from port 1 to tank (port 3). The pilot cartridge's setting determines the difference in pressure between reduced pressure (port 1) and the drain (port 4).

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-21A
Series	1
Capacity	10 gpm
Maximum Operating Pressure	5000 psi
Control Pilot Flow	7 - 10 in ³ /min.
Pilot Control Cavity	T-8A
Valve Hex Size	7/8 in.
Valve Installation Torque	30 - 35 lbf ft
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006
Model Weight	0.29 lb.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

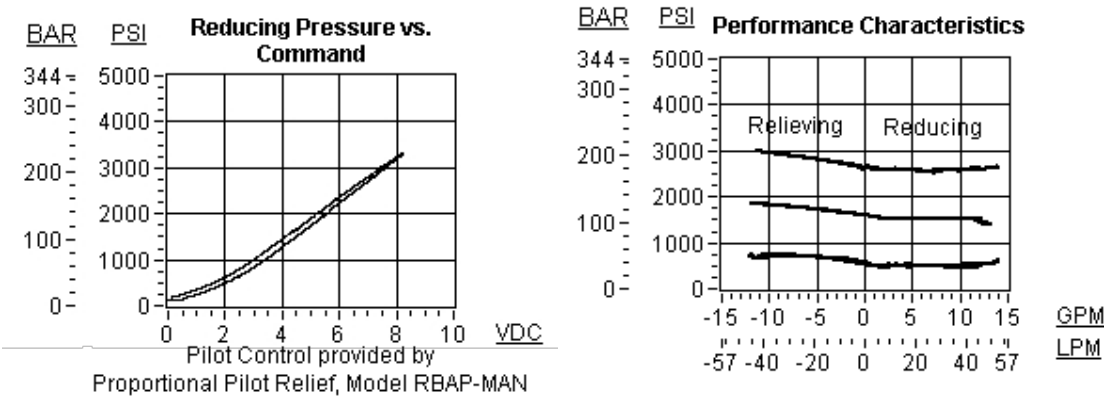
Model Code Example: PVDA8Array

MINIMUM CONTROL PRESSURE	SEAL MATERIAL	(N)
(W)	N Buna-N	
W 100 psi (7 bar)	V Viton	
D 25 psi (1,7 bar)		

TECHNICAL FEATURES

- Maximum pressure at port 3 should be limited to 3000 psi (210 bar).
- Pilot operated valves exhibit very low dead-band transition between reducing and relieving modes.
- Pressure at port 4 should not exceed 5000 psi (350 bar).
- Pilot operated valves exhibit exceptionally flat pressure/flow characteristics, are very stable and have low hysteresis.
- Pressure on the drain (port 4) is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi (350 bar).
- Maximum inlet pressure is determined by the bias spring. The D spring is tested with 2000 psi (140 bar) maximum differential pressure and the W spring is tested with 5000 psi (350 bar) maximum inlet pressure.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the relief cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- Full reverse flow from reduced pressure (port 1) to inlet (port 2) may cause the main spool to close. If reverse free flow is required in the circuit, consider adding a separate check valve to the circuit.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [PVDA](#) Pilot-operated, pressure reducing/relieving valve with drain to port 4