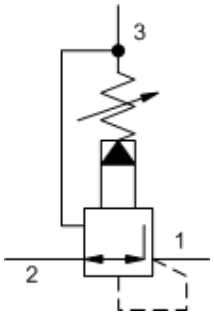
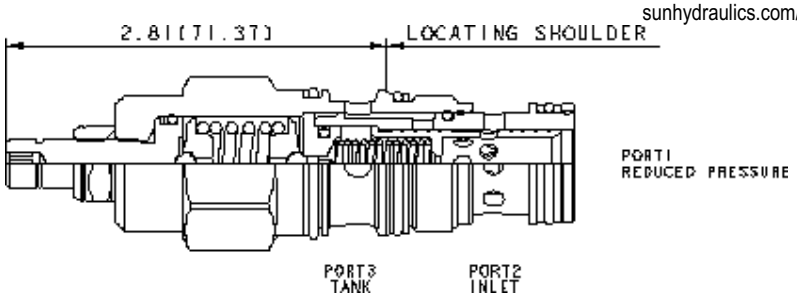
MODEL
PPFB

Pilot-operated, pressure reducing/relieving valve
SERIES 2 / CAPACITY: 20 gpm / CAVITY: T-2A

sunhydraulics.com/model/PPFB





Pilot-operated, pressure reducing/relieving valves reduce a high primary pressure at the inlet (port 2) to a constant reduced pressure at port 1, with a full-flow relief function from port 1 to tank (port 3).

CONFIGURATION

L	Control	Standard Screw Adjustment
A	Adjustment Range	100 - 3000 psi (7 - 210 bar), 200 psi (14 bar) Standard Setting
N	Seal Material	Buna-N
(none)	Material/Coating	

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	20 gpm
Maximum Operating Pressure	5000 psi
Factory Pressure Settings Established at	blocked control port (dead headed)
Control Pilot Flow	10 - 15 in^3/min.
Adjustment - No. of CW Turns from Min. to Max. setting	5
Valve Hex Size	1 1/8 in.
Valve Installation Torque	45 - 50 lbf ft
Adjustment Screw Internal Hex Size	5/32 in.
Locknut Hex Size	9/16 in.
Locknut Torque	80 - 90 lbf in.
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	EPDM: 990202014
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.60 lb.

NOTES

- Maximum pressure differentials for spring ranges: A and B are 3000 psi (210 bar) N and Q are 2000 psi (140 bar) W is 5000 psi (350 bar)inlet pressure
- For Series 1 cartridges configured with an O control (panel mount handknob), a .75 in. (19 mm) diameter hole is required in the panel.

CONFIGURATION OPTIONS

Model Code Example: PPFBLAN

CONTROL (L)

- **L** Standard Screw Adjustment
- **C** Tamper Resistant - Factory Set
- **K** Handknob
- **M** Capped Screw Adjustment with Lockwire Holes
- **Q** Capped and Lockwired
- **W** Hex Wrench Adjustment
- **Y** Tri-Grip Handknob

ADJUSTMENT RANGE (A)

- **A** 100 - 3000 psi (7 - 210 bar), 200 psi (14 bar) Standard Setting
- **W** 150 - 4500 psi (10,5 - 315 bar), 200 psi (14 bar) Standard Setting
- **B** 50 - 1500 psi (3,5 - 105 bar), 200 psi (14 bar) Standard Setting
- **N** 60 - 800 psi (4 - 55 bar), 200 psi (14 bar) Standard Setting
- **Q** 60 - 400 psi (4 - 28 bar), 200 psi (14 bar) Standard Setting

SEAL MATERIAL (N)

- **N** Buna-N
- **E** EPDM
- **V** Viton

MATERIAL/COATING

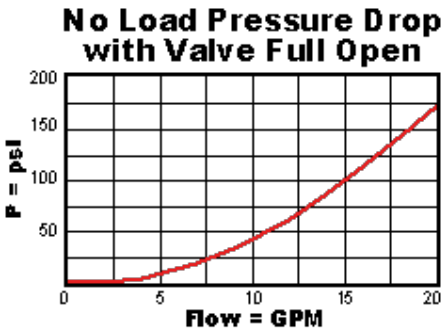
- Standard Material/Coating
- **/AP** Stainless Steel, Passivated
- **/LH** Mild Steel, Zinc-Nickel

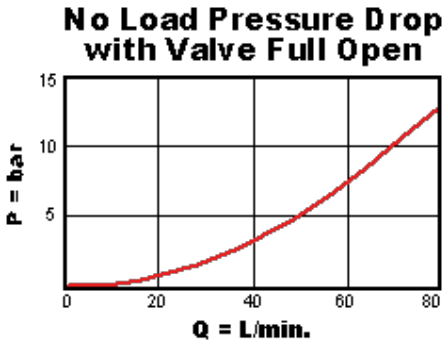
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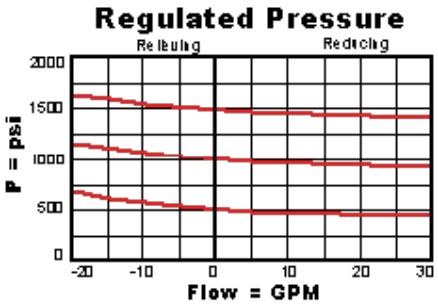
TECHNICAL FEATURES

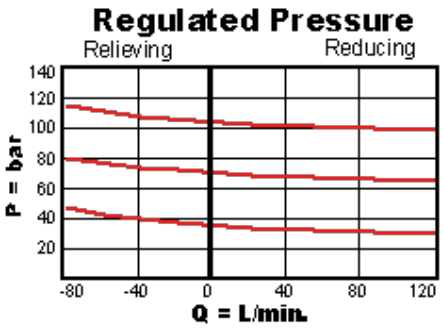
- Maximum pressure at port 3 should be limited to 3000 psi (210 bar).
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 3000 psi (210 bar).
- Pilot operated reducing, reducing/relieving valves by nature are not fast acting valves. For superior dynamic response, consider direct acting valves.
- W and Y controls (where applicable) can be specified with or without a special setting. When no special setting is specified, the valve is adjustable throughout its full range using the W or Y control. When a special setting is specified, this setting represents the maximum setting of the valve.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Recommended maximum inlet pressure is determined by the adjustment range. Ranges D, E, N, and Q are tested with a 2000 psi (140 bar) maximum differential between inlet and reduced pressure. Ranges A, B, and H are tested with a 3000 psi (210 bar) maximum differential between inlet and reduced pressure. Ranges C and W are tested with 5000 psi (350 bar) of inlet pressure.
- Pilot operated valves exhibit exceptionally flat pressure/flow characteristics, are very stable and have low hysteresis.
- Full reverse flow from reduced pressure (port 1) to inlet (port 2) may cause the main spool to close. If reverse free flow is required in the circuit, consider adding a separate check valve to the circuit.
- If pilot flow consumption is critical, consider using direct acting reducing/relieving valves.
- All three-port pressure reducing and reducing/relieving cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size). When considering mounting configurations, it is sometimes recommended that a full capacity return line (port 3) be used with reducing/relieving cartridges.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES









RELATED MODELS

- PPFB8 Pilot-operated, pressure reducing/relieving main stage with integral T-8A control cavity

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