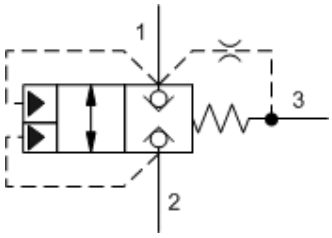
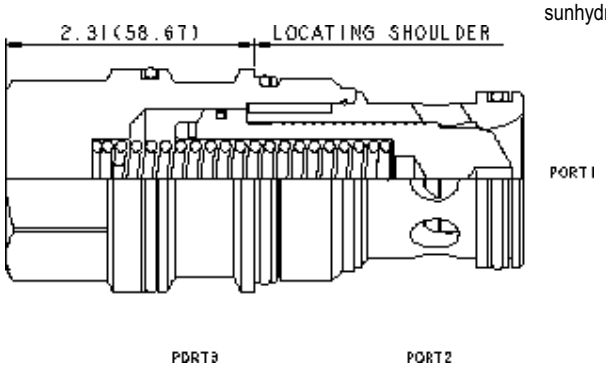
MODEL
LOKA

Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1

SERIES 4 / CAPACITY: 300 gpm / CAVITY: T-19AU

sunhydraulics.com/model/LOKA





CONFIGURATION

X	Control	Not Adjustable
D	Cracking Pressure	50 psi (3,5 bar)
N	Seal Material	Buna-N
(none)	Material/Coating	

These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and have port 1 as a pilot source. With port 3 blocked, the valve will remain in the closed position in the 1 to 2 direction and will function as a check valve from 2 to 1. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19AU
Series	4
Capacity	300 gpm
Maximum Operating Pressure	5000 psi
Maximum Valve Leakage at 110 SUS (24 cSt)	10 drops/min.
Pilot Volume Displacement	.47 in³
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	.035 in.
Valve Hex Size	1 5/8 in.
Valve Installation Torque	350 - 375 lbf ft
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006
Model Weight	2.55 lb.

CONFIGURATION OPTIONS

Model Code Example: LOKAXDN

CONTROL (X)	CRACKING PRESSURE (D)	SEAL MATERIAL (N)	MATERIAL/COATING
X Not Adjustable	**D** 50 psi (3,5 bar)	**N** Buna-N	Standard Material/Coating
L Stroke Adjustment		**V** Viton	**/AP** Stainless Steel, Passivated

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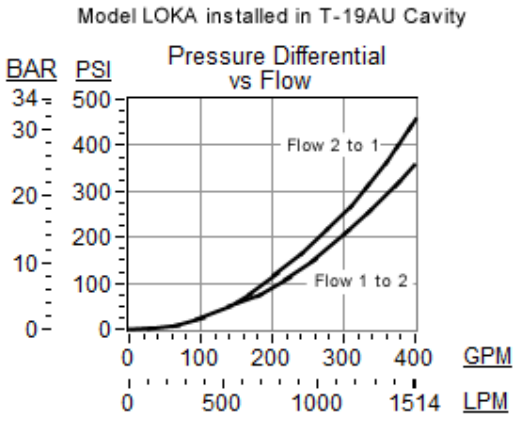
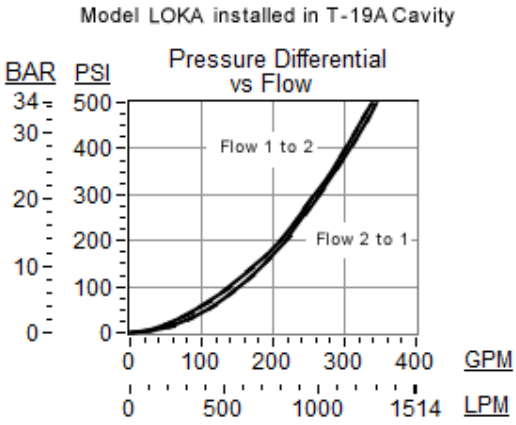
TECHNICAL FEATURES

- These valves will work in Sun's standard T-19A cavity at lower capacity. To realize the full stated capacity, the T-19AU cavity should be used.
- These valves have positive seals between port 2 and the pilot area.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





RELATED MODELS

- LOKA8 Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 and integral T-8A control cavity

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