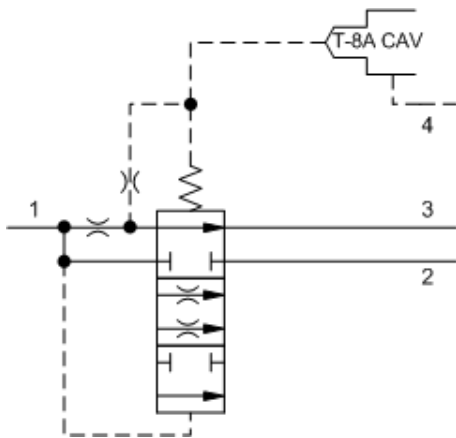
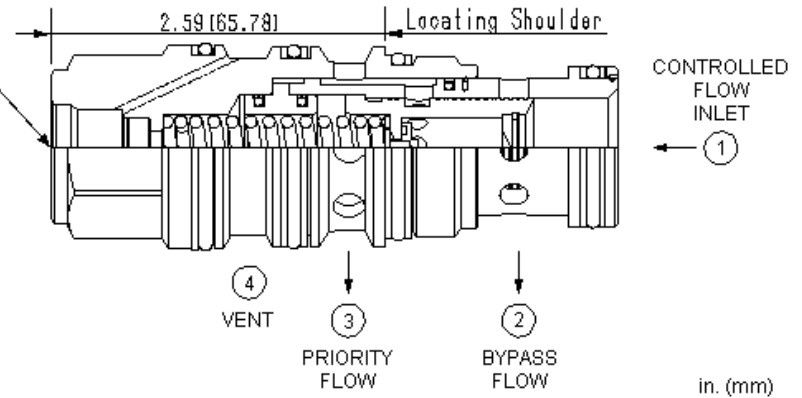




T-8A Cavity
Accepts Sun's
2 port Pilot
Control Cartridges
Pilot Control Cartridge
Sold Separately



CONFIGURATION

A Setting Range	Replaceable Orifice .2 - 25 gpm (0,8 - 95 L/min.)
N Seal Material	Buna-N

This valve is a ventable, bypass/restrictive, fixed-orifice, priority flow control with an integral pilot control cavity. The pilot control cavity will accept any T-8A pilot pressure or directional control cartridge. It takes an input flow at port 1 and uses it to satisfy the priority flow at port 3. If the input flow exceeds the priority flow requirement, the excess flow is bypassed out of port 2. Bypass flow may be used for a secondary circuit. Depending on which pilot control valve is installed in the T-8A cavity, priority flow can be selected electrically, manually, hydraulically or pneumatically.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-23A
Series	3
Capacity	25 gpm
Maximum Operating Pressure	5000 psi
Nominal Vent Flow	46 in ³ /min.
Maximum Input Flow	60 gpm
Pilot Control Cavity	T-8A
Pilot Control Valve Installation Torque	20 - 25 lbf ft
Pilot Control Valve Hex Size	7/8 in.
Valve Hex Size	1 1/4 in.
Valve Installation Torque	150 - 160 lbf ft
Seal kit - Cartridge	Buna: 990023007
Seal kit - Cartridge	Polyurethane: 990023002
Seal kit - Cartridge	Viton: 990023006
Model Weight	1.32 lb.

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

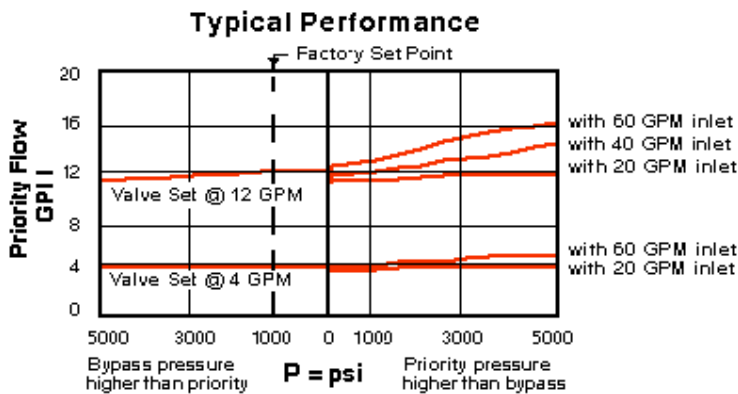
Model Code Example: FVEA8Array

SETTING RANGE	(A)	SEAL MATERIAL	(N)
A Replaceable Orifice .2 - 25 gpm (0,8 - 95 L/min.)		N Buna-N	
B Permanent Orifice .2 - 25 gpm (0,8 - 95 L/min.)		V Viton	

TECHNICAL FEATURES

- Customer must specify a flow rating. Factory set flow ratings are within +/- 10% of the requested setting.
- Using a pressure control in the T-8A pilot control cavity will limit the pressure at the priority port (port 3). If pressure on the bypass port (port 2) exceeds the setting of the pressure control, priority flow will be shut off and all the flow will go out the bypass port.
- Maximum pressure at port 3 should be limited to 3000 psi (210 bar).
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- Both priority and bypass flow are usable up to the system operating pressure.
- Priority remains relatively constant regardless of variation in input flow.
- Bypass flow is not available until priority flow requirements are satisfied, except when the valve is vented. When port 4 (vent) is open, all flow diverts to port 2 if pressure at port 1 (inlet) is 150 psi (10,5 bar) or higher.
- Pressure at the bypass port (port 2) may exceed pressure at the priority port (port 3).
- The sharp-edged orifice design minimizes flow variations due to viscosity changes.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [FVEA](#) Ventable, fixed-orifice, bypass/restrictive, priority flow control valve