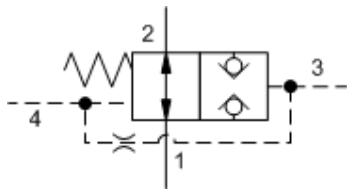
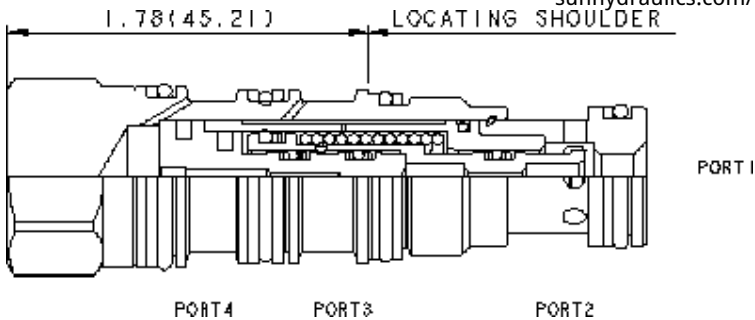




CONFIGURATION

X	Control	Vent to Operate
H	Minimum Pilot Pressure	400 psi (28 bar)
N	Seal Material	Buna-N
(none)	Material/Coating	

This is a normally open, balanced poppet, switching element. When the vent port (port 4) is blocked, the poppet remains in the open position. Venting port 4 shifts it to the closed position, provided there is sufficient pressure at port 3.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-21A
Series	1
Capacity	15 gpm
Maximum Operating Pressure	5000 psi
Minimum Pilot Pressure Required to Shift Valve	400 psi
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	10 drops/min.@5000 psi
Valve Hex Size	7/8 in.
Valve Installation Torque	30 - 35 lbf ft
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006
Model Weight	0.35 lb.

CONFIGURATION OPTIONS

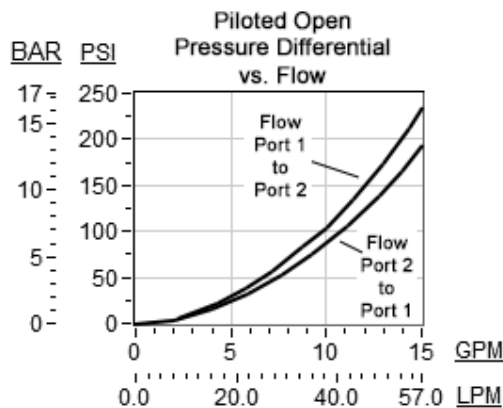
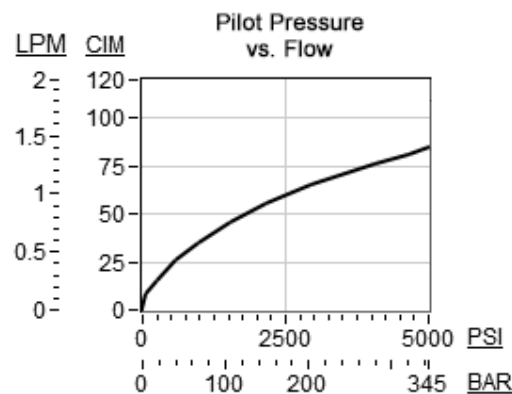
Model Code Example: DODRArray

CONTROL	(X) MINIMUM PILOT PRESSURE	(H) SEAL MATERIAL	(N) MATERIAL/COATING
X Vent to Operate	H 400 psi (28 bar)	N Buna-N V Viton	Standard Material/Coating /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at both ports 1 and 2, with the vent (port 4) open and a minimum pilot pressure of 400 psi (30 bar) at port 3.
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Port 4 may be externally connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min. and be able to satisfy the pilot flow requirements. Sun model DAA*-*** solenoid pilot valve is ideal for this application.
- Valve will open when the pilot pressure falls below 145 psi (10 bar).
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DODR8](#) Normally open, balanced poppet, logic element with integral T-8A control cavity - vent-to-close