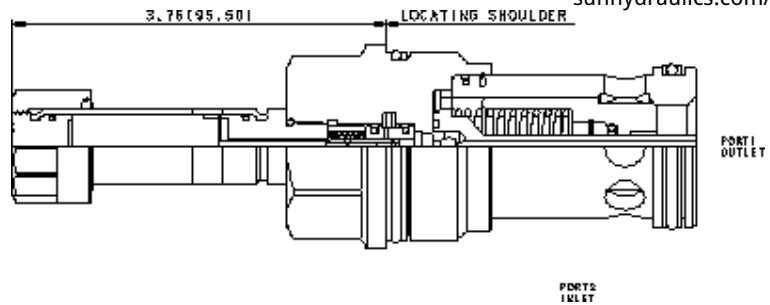


X-Control, C-Poppet



CONFIGURATION

X	Control	No Manual Override
C	Poppet Configuration	Normally Closed
N	Seal Material	Buna-N
(none)	Coil	No coil

This solenoid controlled, 2-way, 2-position cartridge is a pilot-operated, poppet style directional valve with reverse free flow check. It is available in either a normally open or normally closed configuration. Due to its poppet style construction, it has extremely low leakage.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-18A
Series	4
Capacity	120 gpm
Maximum Operating Pressure	5000 psi
Maximum Valve Leakage at 110 SUS (24 cSt)	10 drops/min.@5000 psi
Check Cracking Pressure	50 psi
Response Time - Typical	30 ms
Switching Frequency	15,000 max. cycles/hr
Solenoid Tube Diameter	.75 in.
Valve Hex Size	1 5/8 in.
Valve Installation Torque	350 - 375 lbf ft
Seal kit - Cartridge	Buna: 990018007
Seal kit - Cartridge	EPDM: 990018014
Seal kit - Cartridge	Viton: 990018006

- NOTES**
- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
 - An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

CONFIGURATION OPTIONS

Model Code Example: DFFBArray

CONTROL	(X) POPPET CONFIGURATION	(C) SEAL MATERIAL	(N) COIL *
X No Manual Override	C Normally Closed	N Buna-N	No coil
D Twist/Lock (Dual) Manual Override	H Normally Open	E EPDM	212 DIN 43650-Form A, 12 VDC
L Twist/Lock (Detent) Manual Override		V Viton	224 DIN 43650-Form A, 24 VDC
M Manual Override			912 Deutsch DT04-2P, 12 VDC
T Twist (Momentary) Manual Override			924 Deutsch DT04-2P, 24 VDC

* Additional coil options are available

TECHNICAL FEATURES

- The solenoid tube assembly is fatigue rated for 5000 psi (350 bar) service.
- This cartridge has several manual override choices, including no manual override. See the CONFIGURATION section. Please note: Manual override functionality is not compatible with weatherized coils.
- Valves exhibit extremely low leakage rates; less than 10 drops/min. @ 5000 psi (0,7 cc/min @ 350 bar).
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- On models equipped with the D or L control, the detent mechanism in the manual override is meant for temporary actuation. The D, L and T manual control assemblies have a mechanical life expectancy of approximately 7,000 cycles.
- This valve utilizes a wet armature design. This means that the working fluid surrounds the armature and is exposed to the heat generated by the coil. This can be a factor if the coil is energized for long periods of time. Some fluids, notably water/glycol mixtures, break down at these temperatures over time and form varnishes that will affect the function of the cartridge.
- A wide variety of coil termination and voltage options are available, with and without surge protection. See the CONFIGURATION section.
- The solenoid's unique magnetic design results in a high efficiency solenoid, yielding high spool actuating force per Watt expended, leading to reliable valve shifting.
- Coils are interchangeable with other Sun Series 1 solenoid products and can be mounted on the tube in either direction.
- Coil connector options offer ratings up to IP69K. See individual coil product pages for details. Additional weatherized coils and kits are available for more complete environmental protection.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES

