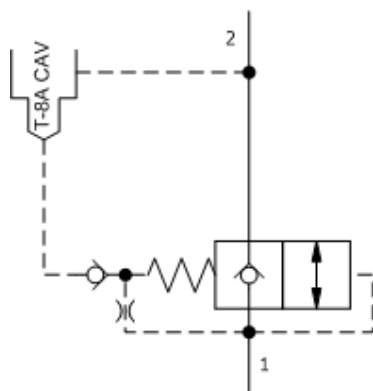
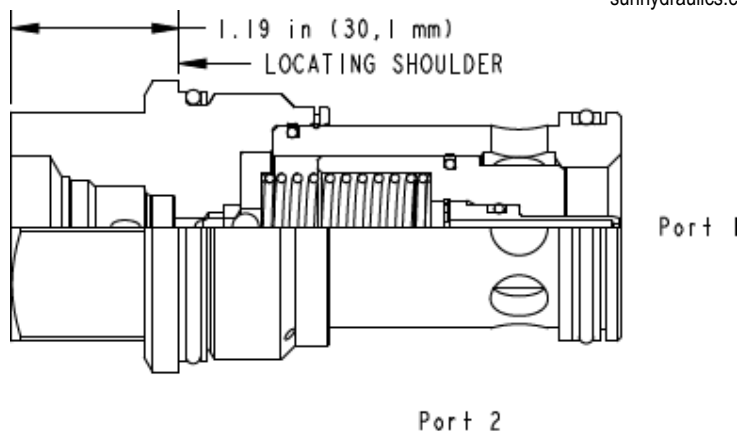




CONFIGURATION

D	Cracking Pressure	50 psi (3,5 bar)
N	Seal Material	Buna-N
(none) Material/Coating		

This valve is a 2-position, 2-way poppet cartridge that incorporates an integral pilot control cavity. It controls flow from port 1 to port 2, exhibits extremely low leakage rates and will accept 5000 psi (350 bar) at both ports. Installing a pilot solenoid cartridge in the T-8A cavity results in a high-flow directional valve. Other pilot options include manual, hydraulic and pneumatic pilot cartridges.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-18A
Series	4
Capacity	120 gpm
Maximum Operating Pressure	5000 psi
Maximum Valve Leakage at 110 SUS (24 cSt)	10 drops/min. @5000 psi
Pilot Control Cavity	T-8A
Pilot Control Valve Installation Torque	20 - 25 lbf ft
Valve Hex Size	1 5/8 in.
Valve Installation Torque	350 - 375 lbf ft
Seal kit - Cartridge	Buna: 990018007
Seal kit - Cartridge	EPDM: 990018014
Seal kit - Cartridge	Polyurethane: 990018002
Seal kit - Cartridge	Viton: 990018006
Model Weight	2.09 lb.

NOTES

Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

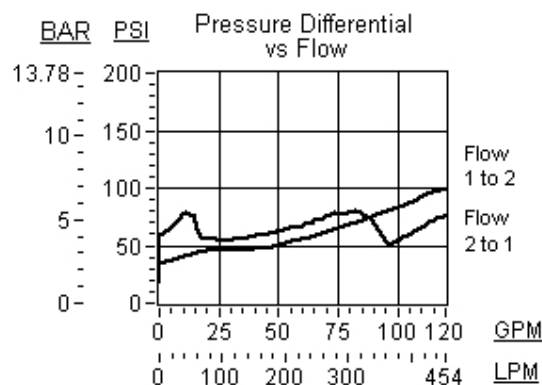
Model Code Example: **DFFA8DN**

CRACKING PRESSURE	(D)	SEAL MATERIAL	(N)	MATERIAL/COATING
D 50 psi (3,5 bar)		N Buna-N		Standard Material/Coating
		E EPDM		/AP Stainless Steel, Passivated
		V Viton		

TECHNICAL FEATURES

- NOTE: The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the directional cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include solenoid operation, air pilot operation, and hydraulic pilot operation. See Pilot Control Cartridges.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Incorporates the Sun floating-style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [DFFA](#) 2-way, 2-stage, solenoid-operated directional poppet valve - flow 1-2