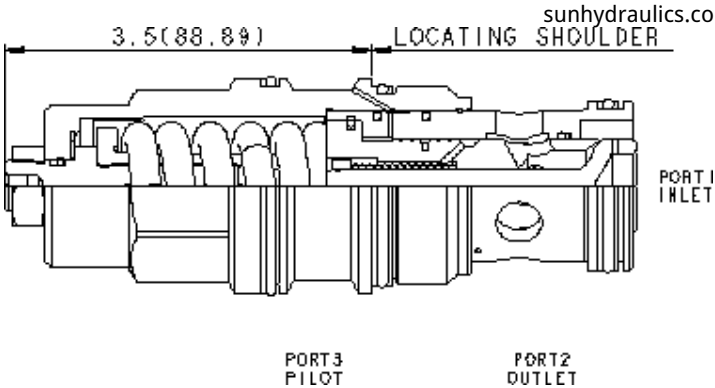


3-Port Non-vented



CONFIGURATION

| L      | Control                  | Standard Screw Adjustment                                                                            |
|--------|--------------------------|------------------------------------------------------------------------------------------------------|
| J      | Functional Setting Range | 2000 - 5000 psi w/25 psi Check (140 - 350 bar w/ 1,7 bar Check), 3000 psi (210 bar) Standard Setting |
| N      | Seal Material            | Buna-N                                                                                               |
| (none) |                          | Material/Coating                                                                                     |

Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio.

Other names for this valve include motion control valve and over-center valve.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

|                                                         |                         |
|---------------------------------------------------------|-------------------------|
| Cavity                                                  | T-19A                   |
| Series                                                  | 4                       |
| Capacity                                                | 120 gpm                 |
| Pilot Ratio                                             | 10:1                    |
| Maximum Recommended Load Pressure at Maximum Setting    | 3850 psi                |
| Maximum Setting                                         | 5000 psi                |
| Factory Pressure Settings Established at                | 2 in <sup>3</sup> /min. |
| Maximum Valve Leakage at Reseat                         | 5 drops/min.            |
| Adjustment - No. of CCW Turns from Min. to Max. Setting | 3.75                    |
| Operating Characteristic                                | Standard                |
| Reseat                                                  | >85% of setting         |
| Valve Hex Size                                          | 1 5/8 in.               |
| Valve Installation Torque                               | 350 - 375 lbf ft        |
| Adjustment Screw Internal Hex Size                      | 7/32 in.                |
| Locknut Hex Size                                        | 3/4 in.                 |
| Locknut Torque                                          | 25 - 30 lbf ft          |
| Seal kit - Cartridge                                    | Buna: 990019007         |
| Seal kit - Cartridge                                    | EPDM: 990019014         |
| Seal kit - Cartridge                                    | Polyurethane: 990019002 |
| Seal kit - Cartridge                                    | Viton: 990019006        |
| Model Weight                                            | 2.99 lb.                |

CONFIGURATION OPTIONS

Model Code Example: CBIHLJN

| CONTROL                          | (L) FUNCTIONAL SETTING RANGE (J)                                                                       | SEAL MATERIAL | (N) MATERIAL/COATING            |
|----------------------------------|--------------------------------------------------------------------------------------------------------|---------------|---------------------------------|
| L Standard Screw Adjustment      | J 2000 - 5000 psi w/25 psi Check (140 - 350 bar w/ 1,7 bar Check), 3000 psi (210 bar) Standard Setting | N Buna-N      | Standard Material/Coating       |
| C Tamper Resistant - Factory Set | C 2000 - 5000 psi w/4 psi Check (140 - 350 bar w/ 0,3 bar Check), 3000 psi (210 bar) Standard Setting  | E EPDM        | /AP Stainless Steel, Passivated |
|                                  | D 1000 - 2500 psi w/4 psi Check (70 - 175 bar w/ 0,3 bar Check), 2000 psi (140 bar) Standard Setting   | V Viton       | /LH Mild Steel, Zinc-Nickel     |
|                                  | K 1000 - 2500 psi w/25 psi Check (70 - 175 bar w/ 1,7 bar Check), 2000 psi (140 bar) Standard Setting  |               |                                 |

TECHNICAL FEATURES

- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure.
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseat percentages.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- This valve has positive seals between all ports.
- All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES

